# FOR CLIENT REVIEW May 20, 2009

#### SECTION 321443 - POROUS UNIT PAVING

#### PART 1 - GENERAL

#### 1.1 RELATED DOCUMENTS

A. Drawings and general provisions of the Contract, including General and Supplementary Conditions and Division 1 Specification Sections, apply to this Section.

#### 1.2 SUMMARY

- A. This Section includes the following:
  - 1. Porous paving consisting of concrete pavers set in aggregate setting beds.
  - 2. Precast concrete curbs.
- B. Related Sections include the following:
  - 1. Division 31 Section "Earthwork" for excavation and compacted subgrade.

# 1.3 SUBMITTALS

- A. Product Data: For materials other than aggregates.
- B. Product Data: For the following:
  - 1. Pavers.
  - 2. Precast concrete curbs.
  - 3. Geotextiles.
- C. Sieve Analyses: For aggregate materials, according to ASTM C 136.
- D. Material Certificates: For unit pavers. Include statements of material properties indicating compliance with requirements, including compliance with standards. Provide for each type and size of unit.

#### 1.4 DELIVERY, STORAGE, AND HANDLING

- A. Store pavers on elevated platforms in a dry location. If units are not stored in an enclosed location, cover tops and sides of stacks with waterproof sheeting, securely tied.
- B. Store aggregates where grading and other required characteristics can be maintained and contamination can be avoided.

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#### PART 2 - PRODUCTS

## 2.1 CONCRETE UNIT PAVERS

- A. Concrete Grid Pavers: Grid paving units complying with ASTM C 1319, made from normal-weight aggregates.
  - 1. Basis-of-Design Product: Subject to compliance with requirements, provide "Monoslab" grass pavers as manufactured by J. P. Henry, Bend Industries or other manufacturer or a comparable product meeting the following specifications
    - a. Pieces per Square Foot: 0.37
    - b. Square Foot per Cube: 112
    - c. Pieces per Cube: 42
    - d. Pounds per Square Foot: 38
    - e. Pounds per Cube: 4,219
    - f. Pounds per Piece: 94
    - g. Thickness: 4.5 inches minimum.
    - h. Face Size and Shape: As indicated.
    - i. Color: As indicated by manufacturer's designations.

#### 2.2 ACCESSORIES

- A. Precast Concrete Curbs: Made from normal-weight concrete with a compressive strength not less than 5000 psi and water absorption not more than 5 percent, in shapes and sizes indicated.
  - 1. Top Width: 6 inches.
  - 2. Total Height: 18 inches.

### 2.3 AGGREGATE SETTING-BED MATERIALS

- A. Graded Aggregate for Subbase: Sound crushed stone or gravel complying with requirements in Division 31 Section "Earthwork" for subbase material.
- B. Sand for Leveling Course: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate.
- C. Graded Aggregate for Porous Paver Fill: Sound, sharp, washed, natural sand or crushed stone complying with gradation requirements in ASTM C 33 for fine aggregate..
- D. Separation Geotextile: Woven geotextile fabric, manufactured for separation applications; made from polyolefins or polyesters, with elongation less than 50 percent; complying with AASHTO M 288 and the following, measured per test methods referenced:
  - 1. Apparent Opening Size: No. 50 sieve, maximum; ASTM D 4751.
  - 2. Permittivity: 0.05 per second, minimum; ASTM D 4491.
  - 3. UV Stability: 70 percent after 500 hours' exposure; ASTM D 4355.
  - 4. Manufacturers: Subject to compliance with requirements, available manufacturers offering products that may be incorporated into the Work include, but are not limited to, the following:

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a. TenCate Geosynthetics North America Corporate Headquarters, 365 South Holland Drive, Pendergrass, Georgia 30567. Tel: 706-693-2226.

#### **PART 3 - EXECUTION**

#### 3.1 PREPARATION

A. Proof-roll prepared subgrade according to requirements in Division 31 Section "Earthwork" to identify soft pockets and areas of excess yielding. Proceed with porous paver installation only after deficient subgrades have been corrected and are ready to receive base course for porous paving.

### 3.2 INSTALLATION, GENERAL

- A. Do not use unit pavers with chips, cracks, voids, discolorations, and other defects that might be structurally unsound or visible in finished work.
- B. Cut unit pavers with motor-driven masonry saw equipment to provide clean, sharp, unchipped edges. Cut units to provide pattern indicated and to fit adjoining work neatly. Use full units without cutting where possible. Hammer cutting is not acceptable.

### C. Tolerances:

- 1. Variation in Plane between Adjacent Units (Lipping): Do not exceed 1/16-inch unit-to-unit offset from flush.
- 2. Variation from Level or Indicated Slope: Do not exceed 1/8 inch in 24 inches and 1/4 inch in 10 feet or a maximum of 1/2 inch.
- D. Provide curbs as indicated. Install curbs before placing unit pavers.
  - 1. Install precast concrete curbs on a bedding of compacted base-course material over compacted subgrade. Install curbs before placing base course for pavers. Set curbs at elevations indicated, accurately aligned, and place and compact base-course material behind curbs as indicated.

# 3.3 SETTING-BED INSTALLATION

- A. Compact soil subgrade uniformly to at least 95 percent of ASTM D 698 laboratory density.
- B. Proof-roll prepared subgrade to identify soft pockets and areas of excess yielding. Excavate soft spots, unsatisfactory soils, and areas of excessive pumping or rutting, as determined by Engineer, and replace with compacted backfill or fill as directed.
- C. Place separation geotextile over prepared subgrade, overlapping ends and edges at least 12 inches.
- D. Place aggregate subbase, compact by tamping with plate vibrator, and screed to depth indicated.

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E. Place leveling course and screed to a thickness of 1 to 1-1/2 inches, taking care that moisture content remains constant and density is loose and constant until pavers are set and compacted.

#### 3.4 PAVER INSTALLATION

- A. Set unit pavers on leveling course, being careful not to disturb leveling base. If pavers have lugs or spacer bars to control spacing, place pavers hand tight against lugs or spacer bars. If pavers do not have lugs or spacer bars, place pavers with a 1/16-inch- minimum and 1/8-inch-maximum joint width. Use string lines to keep straight lines.
  - 1. When installation is performed with mechanical equipment, use only unit pavers with lugs or spacer bars on sides of each unit.
- B. Compact pavers into leveling course with a low-amplitude plate vibrator capable of a 3500- to 5000-lbf compaction force at 80 to 90 Hz. Use vibrator with neoprene mat on face of plate or other means as needed to prevent cracking and chipping of pavers. Perform at least three passes across paving with vibrator.
  - 1. Compact pavers when there is sufficient surface to accommodate operation of vibrator, leaving at least 36 inches of uncompacted pavers adjacent to temporary edges.
  - 2. Before ending each day's work, compact installed concrete pavers except for 36-inch width of uncompacted pavers adjacent to temporary edges (laying faces).
  - 3. As work progresses to perimeter of installation, compact installed pavers that are adjacent to permanent edges unless they are within 36 inches of laying face.
  - 4. Before ending each day's work and when rain interrupts work, cover pavers that have not been compacted and leveling course on which pavers have not been placed with nonstaining plastic sheets to protect them from rain.
- C. Place soil fill as follows, immediately after vibrating pavers into leveling course. Spread and screed soil fill level with tops of pavers. Vibrate pavers and add soil fill until porous paving is filled to top surface; remove excess soil fill if any.

**END OF SECTION 321443**